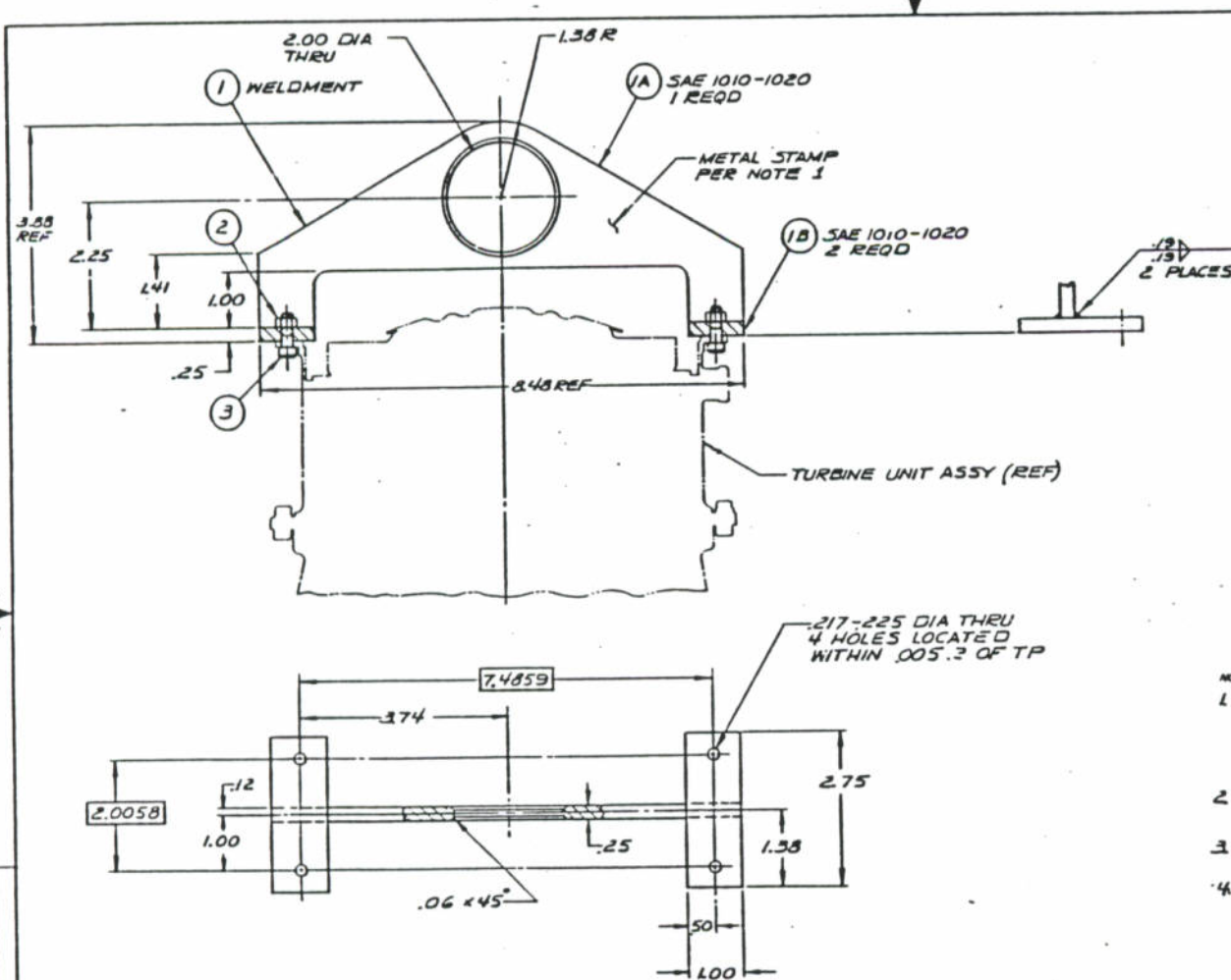


FILE COPY



ITEM NO.	NO. REQD.	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES
3	4	SOC HD CAP SCR		190-32 X .62 LG	STL
2	4	HEX NUT		.190-32	STL
1	1	LIFT			WELDMENT

- NOTES:
- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING: WITH THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER. BY VENDOR NAME OR TRADEMARK.
 - BLACK OXIDE PER AMS 2485 ITEM 1
 - BREAK SHARP EDGES .020 U.O.S
 - WELD ROD PER AMS 60075 OR AMS 60610 INSPECT WELDS PER AMS 2440 NO CRACKS ALLOWED

AMS 60610
AMS 60075
AMS 2440
AMS 2485
SAE 1010-1020
LOCAL SPECIAL ORDER

**REPRODUCED
PRINT**

Unless noted otherwise, all dimensions are in inches unless otherwise specified. The dimensions shown on this drawing are for information only and are not to be used for manufacturing purposes. The dimensions shown on this drawing are for information only and are not to be used for manufacturing purposes.

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR TYPED WITH TOOL, NUMBER AND DETAIL NUMBER, IF AVAILABLE, AT THE AREA OF PURCHASE.

USED ON ENGINE MODELS 250 SERIES

GEOMETRIC CHARACTERISTIC SYMBOLS	
<input type="checkbox"/> PLAIN <input type="checkbox"/> HOLE <input type="checkbox"/> RADIUS <input type="checkbox"/> CHAMFER <input type="checkbox"/> PROFILE OF A LINE <input type="checkbox"/> SURFACE OF A LINE	<input type="checkbox"/> HOLE POSITION <input type="checkbox"/> HOLE DIRECTION <input type="checkbox"/> HOLE TOLERANCE <input type="checkbox"/> HOLE LOCATION <input type="checkbox"/> HOLE TOLERANCE <input type="checkbox"/> HOLE LOCATION

UNLESS OTHERWISE SPECIFIED, THE DIMENSIONS ARE IN INCHES. THE DIMENSIONS ARE IN INCHES. THE DIMENSIONS ARE IN INCHES.

APPROVALS: DATE: 10/10/73
DESIGNED BY: J. L. BROWN
CHECKED BY: J. L. BROWN
DRAWN BY: J. L. BROWN
DATE: 10/10/73

DRAWING PRACTICE		GENERAL SPECIFICATIONS	
SURFACE TEXTURE		SPEC. NUMBER	
SCREW THREADS		LIFT-TURBINE UNIT ASSY	
MODEL: 250		DATE: 10/10/73	
SIZE: D		CODE: 73342	
TOLERANCE: .001		PART NUMBER: 6891358	

6891358